

# A MOTOR OF ROTOR WITH BUILT-IN PERMANENT MAGNET

## 1. Field of the Invention

5 [0001] The present invention is a motor of rotor with built-in permanent magnet, especially refer to a rotor which has no flux-barrier holes, and can effectively prevent phenomena of short-circuiting of magnetic flux.

## 2. Background of the Invention

10 [0002] As science is advanced day by day, the needs of normal life tend to short, light, thin and small products; the improvement of general mechanical mechanism is toward to high efficiency. The design of traditional motor torque of surface mount motor ( $T=P_n \times \Phi_a \times I_a$ , where  $P_n$  is pole number,  $\Phi_a$  is magnetic flux on d-axis,  $I_a$  is electric current on d-axis) is not suitable to electrical vehicles and compressors of refrigeration and air  
15 condition fields. Thus, adding an permanent magnet on rotor to promote total torque of traditional motor device, thus the total torque ( $T=P_n[\Phi_a \times I_a + 0.5(L_d - L_q) \times I_d \times I_q]$ , where  $\Phi_a \times I_a$  is magnetic torque producing from permanent magnet of rotor,  $0.5(L_d - L_q) \times I_d \times I_q$  is reluctance torque producing from inductance difference of axes d and q) is with both  
20 magnetic torque and reluctance torque. Thus, under same volume condition, the motor of rotor with built-in permanent magnet which output torque and running efficiency are better than the traditional surface mount motor with magnetic torque. In another words, under same output torque condition, the volume of motor of rotor with built-in permanent magnet is smaller than the  
25 volume of the traditional motor with magnetic torque.

30 [0003] Please refer to figure 1A, which is sectional structure view of a 4-pole motor of rectangular piece permanent magnet in prior art. Wherein, the motor of rotor with rectangular piece permanent magnet comprises of: a annular stator 1 and a rotor 2. A cylindrical capacity with suitable diameter is set in the annular stator 1, and its circumference surface is with teeth 11 and openings 12. Each tooth 11 and each slot 12 are interlaced each other. There are some wires winding around slot 12. The rotor 2 is a cylindrical structure set in the cylindrical capacity, and there is an air gap 13 between

rotor 2 and the circumference surface of cylindrical capacity. Rotor 2 further includes a cylindrical rotor core 20, and four rectangular openings 21 which are set surrounding the rotor core 20. Four relative rectangular solid permanent magnets 22 just insert and match into four rectangular openings 21. The arrangement for four rectangular solid permanent magnets 22 and four rectangular openings 21 is interlaced. When annular stator 2 is electrified, slot 12 produces magnetic forces in order for rotating annular stator 2. Four rectangular piece permanent magnets 22 are easily made and thus manufacturing cost is lower, but the arrangement causes serious magnetic flux leakage and cogging phenomena. Flux leakage lowers down effective torque and motor efficiency. Cogging phenomena increases motor cogging torque, and vibration and noise are both increased as well. Therefore, several flux-barrier holes 211 are drilled on two ends of each rectangular piece 21 in prior art, but the cost is higher, and solving the aforesaid shortcomings is not much (showing as figures 1B and 1C). Besides, because of the flux-barrier holes 211, permanent magnet 22 is hardly fixed when permanent magnet 22 inserting into rectangular openings 21, and thus viscose is a need. Obviously, motor assembly becomes very complicate.

[0004] Please refer to figure 2, which is sectional structure view of motor of arc piece permanent magnet in prior art. Wherein, four arc piece pieces 23 are set surrounding rotor core 20, and four relative arc piece permanent magnets 24 are inserted and matched into the four arc piece pieces 23. The arrangement for four arc piece permanent magnets 24 and four arc piece pieces 23 is interlaced. Generally, for producing greater reluctance torque, the arrangement in rotor core 20 is that top arc of arc piece 23 is toward to rotor center of motor. Two ends of each arc piece 23 are toward to contour of rotor core 20. The figures of the two ends of each arc piece 23 are based on arc curvature of rotor core 20. Although the design highly decreases magnetic flux leakage and promotes output torque, the arc curvature of arc piece permanent magnet 24 is complicate, and it is not easily formed in manufacturing. The cost of arc piece permanent magnet 24 for easily inserting and matching into arc piece 23 with no loose is much higher than the cost of rectangular piece permanent magnet, further, cogging torque is also bigger to simply produce vibration.

[0005] As a conclusion of aforesaid prior arts, the shortcomings for

them cannot be solved one by one, thus the present invention will be described as below to figure out the defects in prior art.

### **BRIEF DESCRIPTION OF THE INVENTION**

5 [0006] The first object of the present invention is to offer a motor of rotor with built-in permanent magnet, and the motor is with low cogging torque to be sure of that the functions of promoting running efficiency and lowering vibration noise are working properly.

10 [0007] The second object of the present invention is to offer a motor of rotor with built-in permanent magnet, the motor is easily and flexibly designed and formed, thus the cost is certainly down.

[0008] To reach the aforesaid objects, the present invention comprises of: a rotor core and a plurality of permanent magnets.

15 [0009] The above said rotor core is a cylindrical structure, which is surrounded by a plurality of openings. Each opening is with two parallel surfaces, a top surface and a bottom surface, and each of them is a flat plate figure. The top surface is adjacent to contour of rotor core and extends along the circumference contour forming a side surface. There is a suitable distance between the side surface and the contour of rotor core. Two  
20 adjacent side surfaces are with a certain width of a channel.

[0010] The shape of the above permanent magnet is able to meet with the opening, and both of them can be matched each other.

25 [0011] Another preferred embodiment of the present invention is a rotor with built-in permanent magnet, the motor comprises of an annular stator and a rotor.

[0012] The above said annular stator is set a cylindrical capacity with a suitable diameter, and the circumference surface of the cylindrical capacity is set a plurality of teeth and a plurality of openings.

30 [0013] The rotor is a cylindrical structure, and it is set in the cylindrical capacity. There is an air gap between rotor and circumference surface of cylindrical capacity. Rotor further includes a rotor core, which is a

cylindrical structure, and there are a plurality of openings installed around rotor. Each opening is with two parallel surfaces, a top surface and a bottom surface. The top surface is adjacent to contour of rotor core and extends along the circumference contour forming a side surface. There is a suitable distance between the side surface and the contour of rotor core. Two adjacent side surfaces are with a certain width of a channel and a plurality of permanent magnets. The shape of the above permanent magnet is able to meet with the opening, and both of them can be matched each other.

[0014] Other features and advantages of the invention will be apparent from the following description of the preferred embodiments thereof, and from the claims.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

[0015] Figure 1A is sectional structure view of motor of rectangular piece permanent magnet in prior art.

[0016] Figure 1B is output torque diagram of motor of rectangular piece permanent magnet in prior art.

[0017] Figure 1C is cogging torque diagram of motor of rectangular piece permanent magnet in prior art.

[0018] Figure 2 is sectional structure view of motor of arc piece permanent magnet in prior art.

[0019] Figure 3A is 3-D structure view of the first preferred embodiment of rotor with built-in permanent magnet for the present invention.

[0020] Figure 3B is 3-D structure view of the second preferred embodiment of rotor with built-in permanent magnet for the present invention.

[0021] Figure 4A is sectional structure view of the first preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0022] Figure 4B is partial enlarged view of the first preferred

embodiment A of motor of rotor with built-in permanent magnet for the present invention.

[0023] Figure 4C is output torque diagram of the first preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0024] Figure 4D is cogging torque diagram of the first preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0025] Figure 5A is sectional structure view of the second preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0026] Figure 5B is partial enlarged view of the second preferred embodiment B of motor of rotor with built-in permanent magnet for the present invention.

[0027] Figure 5C is output torque diagram of the second preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0028] Figure 6A is sectional structure view of the third preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0029] Figure 6B is cogging torque diagram of the third preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0030] Figure 7 is sectional structure view of the fourth preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0031] Figure 8 is sectional structure view of the fifth preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

[0032] Figure 9A is the sixth preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.



[0033] Figure 9B is the sixth preferred embodiment of motor of rotor with built-in permanent magnet for the present invention.

### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

[0034] The main features of motor of rotor with built-in permanent magnet are: a plurality of nearly rectangular-shaped openings are formed surrounding a outer-skirt of a rotor core; each opening is formed with the same shape as the rectangular permanent magnet; each opening is with two parallel surfaces, namely a top surface and a bottom surface, and each of them is a flat plate figure; the top surface is adjacent to a outer contour of rotor core and extends along the contour so as to form a side surface substantially parallel to and nearby the outer contour of the rotor core; two adjacent side surfaces are spaced-apart with a certain width of a channel. Based on the design, manufacturing cost and motor cogging torque can be lowered down; on the other hand, output torque is increased.

[0035] Please refer to figures 3A and 3B, which are 3-D structure views of the two preferred embodiments of rotor with built-in permanent magnet of the present invention. Wherein, the rotor 2 with built-in permanent magnet comprises of: a rotor core 20 and a plurality of permanent magnets 29. The rotor core 20 is a cylindrical structure. As showing in figure 3A, the cylindrical structure could be as an integrally formed solid silicon steel, of course it could be made by other good permeability materials. As showing in figure 3B, the preferred cylindrical structure could be formed via accumulation of a plurality of silicon steel sheet pieces 28. The silicon steel sheet piece 28 is made of silicon steel via stamping. Each silicon steel sheet piece 28 is set a plurality of convex points 281 on a side surface of silicon steel sheet piece 28, and the other side surface is set a plurality of concaves relative to a plurality of convex points 281, thus the accumulation of a plurality of silicon steel sheet pieces 28 is formed, by using stamping process to makeand match the convex points 28 and concaves so as to fix and form the cylindrical structure. A center of rotor core 20 is further designed a central axial hole 26, and a plurality of arc troughs 27 are distributed surrounding the central axial hole 26. Arc troughs 27 can

decrease weight and material cost.

[0036] A plurality of openings 25 are set surrounding an outer-skirt of the rotor core 20, and the openings 25 can be inserted and matched with permanent magnets 29. The shape of permanent magnet 29 fits with the opening 25, and permanent magnet 29 takes the way of interlaced magnetic poles to be contained in opening 25. In the preferred embodiments of the present invention, the numbers of permanent magnets 29 and openings 25 are four for each of them; on the other hand, the containing arrangement of interlaced magnetic poles makes the numbers be more than two, for instance, four, six, eight, etc.

[0037] Please refer to figures 4A and 4B, which are sectional structure and partial enlarged views of the preferred embodiments of motor of rotor with built-in permanent magnet. Wherein, the motor of rotor with built-in permanent magnet comprises of: an annular stator 1 and a rotor 2. The annular stator 1 is with a cylindrical capacity of a suitable diameter. The circumference surface of the cylindrical capacity is with teeth 11 and slots 12. Each tooth 11 and each slot 12 are interlaced each other. Slot 12 could be designed based on different needs, and because it is winded around with multi-phase coils. Different arrangements of permanent magnet 29 and opening 25 of different rotor 2 are mostly same and similar to the aforesaid rotor with permanent magnet. Therefore, persons knowing the technology well easily change the variable embodiments, and no further discussion is for the part. Following description focuses on different designs, thus same or similar elements are given same names and numbers.

[0038] The rotor 2 is a cylindrical structure, which is set in a cylindrical capacity, and there is an air gap 13 between a circumference surface of the cylindrical capacity and the cylindrical structure. When annular stator 1 is electrified, slot 12 produces magnetic forces in order for rotating rotor 2 in cylindrical capacity. In the preferred embodiment, rotor 2 further includes a rotor core 20 and a plurality of permanent magnets 29. Rotor core 20 is a cylindrical structure, and a plurality of openings 25 are set surrounding a outer-skirt of the rotor core 20. The shape of permanent magnet 29 fits with opening 25, and the arrangement of the way of interlaced magnetic poles for permanent magnets 29 are contained in openings 25.

[0039] In the preferred embodiment, opening 25 is designed similar to a rectangular or trapezoid to fit with permanent magnet 29 of the same rectangular or trapezoid for easily inserting permanent magnet 29 into opening 25. The opening 25 is with two parallel surfaces, a top surface 251 and a bottom surface 252. The top surface 251 is adjacent to contour of rotor core 20 and extends along the circumference contour of the rotor core 20 so as to form a side surface 253 which is substantially parallel to the outer contour of the rotor core 20. In this preferred embodiment, the side surface 253 is an arc surface, which curvature is equal to the circumference contour of the rotor core 20. Of course, polygon arc surface approaching to the curvature of circumference contour could reach same function. A suitable air gap 255 is between side surface 253 and contour of rotor core 20. The air gap 255 is small and plays the role of flux-barrier, but easily made, and it performs well when the distance smaller than 0.7 mm. Two adjacent side surfaces 253 are with a channel 254 with suitable width. The width of the channel 254 is small and the function of flux-barrier, but easily made. In the preferred embodiment, channel 254 performs well when the distance smaller than 0.7 mm.

[0040] In the aforesaid preferred embodiment, two ends of side surface 253 separately connect to top surface 251 and bottom surface 252. For preventing permanent magnet 29 damaged in manufacturing, the adjacent parts of side surface 253, top surface 251 and bottom surface 252 of opening 25 are trimmed to be arc-shaped; of course, the relative location on permanent magnet 29 are arc-shaped as well.

[0041] Please refer to figures 4C and 4D, which are the output torque and cogging torque diagrams of motor of rotor with built-in permanent magnet of the present invention. Wherein, the output torque and cogging torque of the preferred embodiment of motor of rotor with built-in permanent magnet compares with the prior art's in the figures. Under the conditions of that the annular stator 1 and the rotor 2 in prior art which dimension of outer diameter is same as the preferred embodiment's of the present invention, and two thicknesses of permanent magnets of the prior art and the preferred embodiment for the present invention are same, thus the showing as in figures, the comparison of the embodiment and the prior art of figure 1B is that the maximum output torque of figure 1B is 25 NT-m and



the maximum output torque of the present invention in figure 4C is 30 NT-m, thus the promotion rate is over 15%; the maximum cogging torque of figure 1C is 0.7 NT-m and the maximum cogging torque of figure 4D is 0.5 NT-m, thus the decreasing rate is over 25%.

[0042] Please refer to figure 5A to 5C, which are another preferred embodiment of motor of rotor with built-in permanent magnet of the present invention. Wherein, the thickness of the permanent magnet 29 is changed, and an adjacent surface 256 is in between the side surface 253 and the bottom surface 252, thus side surface 253 and the adjacent surface 256 are taper arc surfaces, and a channel 254 between two adjacent permanent magnets 29 is strip shape. For preventing permanent magnet 29 damaged in manufacturing, the adjacent parts of side surface 253, top surface 251 and bottom surface 252 of opening 25 are arc-shaped; of course, the relative location on permanent magnet 29 are arc-shaped as well. Wherein, the dimensions of outer diameters of annular stator 1 and the rotor 2 of the preferred embodiment is the same conditions as the preferred embodiment's for figure 4A to 4D, and the maximum output torque of the preferred embodiment is promoted to 31 NT-m, thus the promotion rate is about 5%.

[0043] Please refer to figures 6A and 6B, which are the third preferred embodiments of motor of rotor with built-in permanent magnet of the present invention. Wherein, an adjacent surface 256a is set between side surface 253a and bottom surface 252a. Adjacent surface 256a is modified to become a single arc surface or a multiple arc surface. The dimensions of outer diameters of annular stator 1 and rotor 2 are same as the embodiment's dimensions in figure 4A to 4D. The maximum cogging torque is lowered down to 0.46 NT-m, and the comparison to the embodiment in figure 4A to 4D is about 8% down. The above values are under the conditions of that both of the rotor length per meter and magnetic flux are identical, and then having them. Of course, changing some of the values is to adjust a little of result. Therefore, persons knowing the technology well easily change the variable embodiments, and no further discussion is for the part.

[0044] Please refer to figure 7 to figure 9B, which are the fourth preferred embodiment of motor of rotor with built-in permanent magnet. The embodiment in figure 7 is that permanent magnet 29 is closer to contour of rotor core 20 and the thickness of permanent magnet 29 is greater,

therefore, the side surface 253b is greater than the side surface 253 in figure 5A, and the channel 254b between two adjacent permanent magnets 29 is short strip structure. The embodiment in figure 8 is that permanent magnet 29 is closer to contour of rotor core 20, thus the adjacent surface 256c is smaller, and the section of channel 254c between outer contour of rotor core 20 and circle center is narrower. As showing in figure 9A, which is the amended one of figure 4b, another words, the side surface 253 in figure 4b is amended to the side surface 253d with straight line in figure 9A; same theory, the side surface 253 in figure 5b is amended to the side surface 253e with straight line in figure 9B. Therefore, persons knowing the technology well easily change the variable embodiments, and no further discussion is for the part.

[0045] As the aforesaid mention, the motor of rotor with built-in permanent magnet of the present invention is with the functions of flexible design and easy formation. The motor runs with low cogging torque and high output torque for promoting efficiency and decreasing vibration noise, and the cost is also low. Thus, the present invention totally figures out the shortcomings of prior art.

[0046] The above descriptions are the preferable embodiments of the present invention. The covered scopes of the present invention are not restricted on the embodiments shown in the present invention. All the changes according to the contents of the present invention, such as: the change of shapes or locations of the arrangement of the fastening structures, etc., the generated functions and characteristics similar to those of the embodiments of the present invention and any ideas thought by the persons well-known such technologies are all within the scopes of the present invention.